SELECTION GUIDE FOR OUR JOYSTICK CONTROLLERS -

	W	Models	Features
		30JB	Most miniaturized series in our joystick con- trollers. 3-dimensional coordinate type is also available. Spring return device is incorporated inside and it activates an operating lever to automatically return to center position.
		30JE	Modified version of type 30JB and switches are incorporated inside, instead of potentiometers. Spring return device is incorporated inside as in 30JB series.
		30JH	Lowest-cost version of 3-dimensional coordinate type joystick controllers and no other dimensional coordinate is available. Spring return device and dust-proof rubber cover are fitted as standard version.
		- 30JL	Lowest-cost version of 1-dimensional coordinate type joystick controllers and no other dimensional coordinate is available. Spring return device fitted is standard version.
Ų		L30JL	1-dimensional coordinate joystick controller incorporated an inductance type contactless potentiometer. It offers long life expectancy, high reliability and safety. Spring return device fitted is standard version.
		40JB	Low-cost version with widest operating angle among miniaturized joystick controllers.
		40JE	Almost same outer dimensions as low-cost type 40JB and incorporates code switches of digital output, instead of potentiometers. Spring return device fitted is standard version.
		50JA	Most standardized joystick controllers. Various special specifications are easily available.
I		L50JA	50JA type joystick controller mounted with inductance type contactless potenyiometers, instead of conductive plastic potentiometers, which suits specially for the application with strong mechanical vibration.
		50JC	Very robustly constructed and mounted as stan- dard with dust-proof rubber cover, and incorpo- rated with spring return device which activates an operating lever to automatically return to cen- ter position.
	9	60JB	Low-cost type with number of parts reduced by incorporating potentiometer inside. Spring return devices incorporated inside and it activates an operating lever to automatically return to center position, as in 50JC series.
-11111111111111111111111111111111111111		90JA	Very strong constructed and mounted as standard with dust-proof rubber cover and incorporated with spring return device which activates an operating lever to automatically return to center position. Various special knob shapes are available. Suitable for outdoor applications.
		90JB	Almost same specifications as 90JA type, but potentiometers are incorporated inside housing. Suitable for space-saving inside the cabinet.
1-25		С90ЈАМ	90JA type joystick controller mounted with cobra shaped knob, which suits for multi-directiondl operations such as robot operations. It is possible to operate complex functions with push-button switches and see-saw motion potentiometer incorporated in the knob.
The limited		C90JBM	Same specifications as C90JAM, but potentiometers are incorporated inside housing, suitable for space-asving inside the cabinet.
A PART	4	L90JA	90JA type jpystick controller mounted with inductance type contactless potentiometers, instead of conductive plastic potentiometers. It offers long life expectancy, high reliability and satety and best suitable for special vehicles with strong vibration.
•		100JB	This model has a seasaw type potentiometer as Z axis potentiometer and 3-dimensional coordinate type is only available. Suitable for various indoor applications.



Potentiometers' Mounting Method		Switch	(IP code)	Protection (Note 1)	Life Expect	ancy (Note 2)		
Outside	Inside	incorporated inside	Standard Version (No Rubber cover)	Special Version with	Standard Version	Special Longer-life Version	Applications	Page
_	0	_	IP40	IP54 (2 axes type only)	(Unit:Ten Thousand) Abt. 500	(Unit:Ten Thousand) Abt. 1,000	Various kinds of measur- ing devices, electromotive wheelchairs, robot opera- tions, precision machine tools, etc.	10,11
_	_	0	IP40	IP54 (2 axes type only)	Abt. 100		Medical instruments, studio-related appar- atuses, industrial vehi- cles, etc.	12,13
_	0	_	IP65	5	Abt. 200		Electromotive wheelchairs, robot oper- tions, 3-dimensional coordinate measuring apparatuses, etc.	14,15
_	0	_	IP65	5	Abt. 200		Medical instruments, industrial vehicles, robot operations, crane opera- tions, etc.	16,17
_	0	_	IP65	5	Abt. 500		Robot operations, crane operations, industrial vehicles, civil engineering and costruction machinery, etc.	18,19
_	0	_	IP40	IP54	Abt. 500	_	Picture disposal devices, electromotive wheelchairs, medical instruments, etc.	20,21
_	_	0	IP40	IP54	Abt. 500		Medical instruments, industrial vehicles, robot operations, etc.	22,23
0	_	_	IP40	IP54 (Consult 3 axes type)	Abt. 500	Abt. 1,000	3-dimensional coordinate measuring apparatuses, CAD/CAM/CAE display devices, robot operations, etc.	24,25
0	-	-	IP40	IP54 (Consult 3 axes type)	Abt. 1	000	Various kinds tooling machines, robot operations, conveyer systems, etc.	26,27
0	_	_	IP54	4	Abt. 500	Abt. 1,000	Precision equipment for industrial use, construction machinery, crane op- erations, etc.	28,29
_	0	_	IP40	IP54 (2 axes type only)	Abt. 500		3-dimensional coordinate measuring apparatuses, picture disposal devices, robot operations, etc.	30,31
0	_	_	IP	65	Abt. 500	Abt. 1,000	Robot operations, crane operations, industrial vehicles, civil engineering and construction machinery, etc.	32,33
_	0	_	IP	65	Abt. 500		Robot operations, crane operations, indus- trial vehicles, precision machine tools, etc.	32,33
0	_	_	IP	40	Abt. 500	Abt. 1,000	Medical instruments, industrial vehicles,	34,35
_	0	_	IP	40	Abt. 500		robot operations, etc.	34,35
0	_	_	IP	65	Abt. 1,000		Robot operations, crane operations, industrial vehicles, civil engineering and construction machinery, etc.	36,37
_	0	_	IP	40	Abt. 500		3-dimensional coordinate measuring apparatuses, picture disposal devices, industrial vehicles, robot op- erations, etc.	38,39

Note 1) IP degree can only apply the part including the lever above mounting panel and as for the details of IP degree, please see page 57.

Other "IP degrees" are available on request.

Note 2) Life expectancy is approximate number of operations mechanically under the normal operational conditions, which is an aim when designing and selecting. In case of severe environmental conditions such as vibration, shock, high humidity, higher or lower temperature, extreme operations over partial part and etc., please consider these factors into account when reading these values. Longer-life version has ball bearings inside (pat. pend), which offers longer mechanical life.



■PRECAUSIONS FOR DESIGN

below 10µA).

Potentiometers used on joystick controllers employ precision-class conductive plastic resistive element, and therefore, please make sure that "Sakae" joystick controllers should always be used with voltage method (Voltage shall be applied between terminals ① - ③ and output obtained from terminal ②).

Please also take care that more than 1 mA shall not flow through terminal ② (movable contact) because overcurrent burns out the resistive element

(Appropriate current through terminal 2 should be

- Potentiometer used on joystick controllers employ precision inductance type contactless potentiometer and therefore, please don't apply any voltage to other terminals excluding IN (Input) terminal when using or measuring. Otherwise, the potentiometer may be burnt out.
- •When stick (operating lever) is situated at neutral position, the output of potentiometer is adjusted within 50%±1.5% against applied voltage. In case of 30JB and 40JB, this value is within 50%±2%. In case of 30JH, 30JL and L30JL, this value is whithin 50%±5%. In case of 100JB, this value is within 50%±2% for X and Y axes and within 50%±3% for Z axis. Higher accuracy is available to your request.
- In case of with a center tap on potentiometers, constant zone of output of center position is adjusted at approx. 3°.
- In case of with switches mounted for each axis, the angle of switching is at approx. ±5° from each axis center position. Higher accuracy is available to your request.
- Please take care not to apply excessive side-load over 50N (5.0 kgf), and /or push-pull force over 50N (5.0 kgf) to the stick. Otherwise, it may bend with such overload. In case of applying over 50N (5 kgf) to the stick, please consult us in advance.
- Please take care not to apply over 10N (1 kgf) force on potentiometer terminals and/or leads.
- In case operating environment abounds with vibration and shock for long period of time, please consult us in advance.

Specifications and values shown in vibration, shock and life expectancy shall be based on the following test conditions.

- OVibration 10~55Hz 98m/s²(10G) shall be in accordance with MIL-STD-202F-204.
- Shock 294m/s²(30G) shall be in accordance with MIL-STD-202F-213.
- OLife expectancy shall be based on test conditions under which lever shall be moved forward and backward per each operation at the speed of 40 r.p.m. in normal room temperature.
- Further technical details to be mounted precision potentiometers, please refer to the proper items in our General Catalog on precision potentiometers, dials and servo components separately.

■PRECAUSIONS FOR USE

All values mentioned in this catalog are based under the condition of normal mounting method and application. If special mounting method and application are made, the values may change.

In that case, we would kindly request you to comfirm completely on all data in view of operation, performance, reliability, safety and so on at your application after your careful checking and testing.

Normal mounting method means:

Potentiometers:

Please see page 22, in our General Catalog No. 0202.

Joystick Controllers:

The knob or lever is in the upward position.

- In case of with spring return device, subject to models, there are 2 kinds of spring return force for X and Y axes, respectively, namely, one is stronger return force using 2 springs (we mentioned, "subject to directivity") and the other is constant return force using 1 spring (we mentioned, "omni-directional type"). So, please take care of this difference when selecting. When repeating spring return action without gripping with hand, the life expectancy may be shorter than specified, because such operation may bring overworn out the resistive element of the potentiometers at the center position and other damages of inner construction. Lever operation is preferably made as slow and stable as possible.
- Potentiometer and switch mounted in the knob are dust-proof construction and, however, are not waterproof construction. When using in rather bad environmental conditions such as outdoor, atmosphere of water, gas, etc., please consult us before ordering.
- Dust- and water-proof rubber cover tends to deteriorate when used outdoors all the time, and therefore we recommend to make replacement with new ones after 1 to 1.5 years use.

 (Dust- and water-proof rubber cover is available as spare parts.)
- •We assume no responsibility on so-called "products liability", unless we are fully noticed of the use or applications and a written confirmation to do so was issued from us.

This policy shall also be applied for the applications of life support devices and nuclear facilities.

- •We will guarantee all of our products for one year after the date of shipment.
 - During this period, as for faults and troubles which are attributable to our responsibility, we will repair and adjust them free of charge. We can not bear any cost for the relative damage based on failures of our products.

As for faults and troubles which are not attributable to our responsibility or which take place after warranty period, we will require payment for actual costs for repair and adjustment plus all shipping charges including actual freightage.

-Joystick Controllers 9



■DEGREES OF PROTECTION

Example: I P 5 4 The 2nd characteristic numeral: Degrees of protection against ingress of water

> The 1st characteristic numeral: Degrees of protection against solid foreign objects

• The 1st numeral

IP	Degrees of Protection
0	Non-protected
1	Protected against solid foreign objects of 50mm. dia. and greater.
2	Protected against solid foreign objects of 12.5mm. dia. and greater.
3	Protected against solid foreign objects of 2.5mm. dia. and greater.
4	Protected against solid foreign objects of 1.0mm. dia. and greater.
5	Dust-protected
6	Dust-tight

The 2nd numeral

IP	Degrees of Protection
0	Non-protected
1	Protected against vertically falling water drops.
2	Protected against vertically falling water drops when enclosure titled up to 15°.
3	Protected against spraying water.
4	Protected against splashing water.
5	Protected against water jets.
6	Protected against powerful water jets.
7	Protected against the effects of temporary immersion in water.
8	Protected against the effects of continuous immersion in water.

Note: The above table is defined in conformity to the standards of IEC60 529 (1989) and JIS C 0920 (1993).

■WARRANTY

• When using our joystick controllers and foot controllers under the conditions of over-loaded or deviating from the specified contents of this catalog and our specification sheets, there may be a certain accidents such as broken parts of the unit, generation of excess heat on the apparatuses which may produce fire, disconnection of the circuit and so on.

So, please do not use such applications in order to avoid any accidents.

• We will guarantee all of our joystick controllers and foot controllers for one year after the date of shipment in principle. During this period, as for failures and faults which are attributable to our responsibility, we will repair and adjust them free of charge. As for failures and faults which are not attributable to our responsibility or which take place after warranty period, we will require payment for actual costs for repair and adjustment plus all shipping charges including actual freightage. Unfortunately, we can not bear any cost for the relative damage to be caused by the failures of our joystick controllers and foot controllers.

■GENERAL NOTES

- 1. This catalog shows all of Sakae present standard joystick controllers and foot controllers as of March, 2002. You are cordially invited to apply to us for careful investigations and considerations for further particulars of joystick controllers and foot controllers not listed in this catalog for your particular requirements.
- 2. All dimensions used in this catalog are in metric system.
- 3. The figures or values of torque and friction are mentioned under S.I. units (International Systems of Units) and if necessary to use the gravimetric units, please see the figures or values mentioned in the parentheses.
- 4. Please do not scale all drawings given in this catalog because all drawings are arranged for easiness to read and layout.
- 5. All numerical values on the table mentioned in this catalog are approximate numerical values.
- 6. All details of this catalog may be subject to change without notice for timely improvements of quality or design.
- 7. Please confirm all specifications and drawings mentioned in this catalog with our authorized selling agents or with our head office direct prior to ordering, if necessary.
- 8. For further information, please contact our head office direct in the following address:

The Export Manager, SAKAE TSUSHIN KOGYO CO., LTD.,

322 Ichinotsubo, Nakahara-ku, Kawasaki, Kanagawa,

211-0016 JAPAN Phone: 044-411-5580 Fax: 044-434-2520

E-mail: trade@sakae-tsushin.co.jp



Standard and Special Specifications Available

As special combinations are not always available. please consult us before ordering.

Spe	ecifications/Model		30JB	30JE	30JH	30JL	L30JL	40JB	40JE	50JA	L50JA	50JC	60JB	90JA	L90JA	90JB	C90J	100JB	Remarks
	1-and 2- dimensional	0	0	_	_	_	_	0	_	0	0	0	0	0	0	0	0	_	
	coordinate type	X	0	0	_	_	_	0	0	0	0	0	0	0	0	0	0	_	
ation		I	0	0	_	0	0	0	0	0	0	0	0	0	0	0	0	_	
Opera		Q	0	0	_	_	_	0	0	0	0	0	0	0	0	0	0	0	
Lever Operation		L	_	_	_	_	_	_	_	0	0	0	0	0	0	0	0	_	
of o	3-dimensional coordinate type	z	_	_	_	_	_	_	_	0	0	_	_	_	-	_	0	_	
Directions	ocordinate type	Т	0	_	0	_	_	_	_	0	0	_	0	0	-	0	0	_	
Dire		R	_	_	_	_	_	_	_	0	0	_	_	_	-	-	_	_	
		U	0	0	_	_	_	_	_	0	0	_	0	0	-	0	0	note 15	
	Other dimensional coordinate type	s	_	_	_	_	_	_	_	0	0	0	_	0	0	0	0	_	
Sprin	g return device		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Dust-	-proof rubber		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	note 14
Micro	o-switch		_	O note 12	O note 12	note 2	_	note 10	_	note 3	note 3	note 3	note 4	note 3	O note 3	note 2	0	_	Number of switch to bemounted is subject to models.
Digita	al code switch		_	_	_	_	_	_	note 10	_	_	_	_	_	_	_	_	_	
Rota	ry-switch		_	_	_	_	_	_	_	note 5	0	O note 5	_	_	_	_	_	_	
Altera total	ation of potentiomete resistance value	er's	0	_	0	0	_	0	_	0	0	0	0	0	_	0	0	_	Standard is 10kΩ.
Interr of po	mediate tap tentiometer		0	_	_	0	_	0	_	0	0	0	0	0	_	0	0	_	Standard is current tap.(with blind zone of approx. 3°)
Cento	er position detecting h		_	_	_	_	_	_	_	note 3	note 3	note 6	O note 3	O note 3	O note 3	O note 7	0	_	Available for 2-dimensional coordinate type only.
Switch knob	ch incorporated inside	Э	O note 12	note 12	_	note 12	_	O note 8	O note 8	O note 8	note 8	note 9	O note 8	note 11	note 11	O note 11	0	_	Automatically return type.
Rock	er swtich incorporate e knob	ed	_	_	_	_	_	_	_	_	_	_	_	note 11	note 11	note 11	_	_	
-	panel for mounting		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	
Poter adjus	ntiometer's "O" positi sting mechanism	on	_	_	_	_	_	_	_	0	0	0	_	0	0	_	0	_	
Spec	ial knob shapes		0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	_	
Dete	nt mechanism		_	_	_	_	_	_	_	0	0	0	_	0	0	_	0	_	Max.7 positions available in each X and Y axis. Max.5 for L50JA.

2. Life expectancy: min. 100,000 operations under the ratings at 30V.D.C./100mA.

- 3. Life expectancy: min. 200,000 operations under the ratings at 125V.A.C./5A.

When the switch is under non-operating condition, the condition between terminals COM and NO is "ON" and when operating the condition between terminal COM and NC is

- Life expectancy: min. 100,000 operations under the ratings at 30V.D.C./100mA.

 No. of contacts: 3 contacts per 1 circuit, Rating 100V. A.C./200mA Life expectancy:min. 50,000 operations.

 With 1 pc. each micro-switch for X and Y axis under series connections. Rating 30V.D.C./100mA. Life expectancy: min. 100,000 operations.

 With 1 pc each micro-switch for X and Y axis under series connections. Rating 30V.D.C./100mA. Life expectancy: min. 100,000 operations.

 Rating 125V.A.C./3A. Life expectancy: min. 25,000 operations.

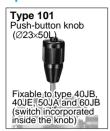
 Rating 125V.A.C/6A.Life expectancy: min. 25,000 operations.

 Rating 125V.A.C/6A.Life expectancy: min. 25,000 operations.

- Rating 12V.D.C./1mA Life expectancy: min. 1,000,000 operations.
 Rating 25V.A.C./10A Life expectancy: min. 300,000 operations.
 Rating 25V.A.C./10A Life expectancy: min. 300,000 operations.
 Rating 24 V.D.C./50mA Life expectancy: 1,000,000 operations.
 Please use to apply 0.15W or 5mA, whichever is bigger, to all switches mentioned in the above, When using the switch below the above values, there may be caused an interruption. If you require to use under such below values, please consult us before ordering.
- 14. We are using a rather stronger rubber material against environmental conditions as our dust-proof rubber cover and however, when you use it in an atmosphere of oil or lower temperature, please consult us before ordering. Please also note that, when changing the dust-proof rubber covers, some types of them can not change by yourselves, which means, in that case, we would kindly request you to return it to do so at our side.
- Seesaw type potentiometer used.
- 16. Please consult us for other special specifications except the above-mentioned

Special Specifications Available

Special Knob Shapes













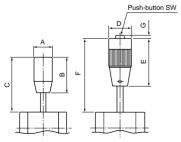
(Note) There are 2 types of switches for push-button knob: Momentary type (standard) and Alternate type (special). "L"means length of knob in mm.











(Note) The height of above C and F shows the dimension when standard type of each model with YO, ZT and ZZ mounts such special knobs.

Detailed Dimensions of Special Shape Knob

					Fixable J	oystick (Controlle	rs' Series	;	
Special Shape		30JB, JE	•	40JB	, JE	50	JA	50JC	60JB	
Knob	Dimensions	Without rubber cover	With type G5 rubber cover	Without rubber cover	With type G2 rubber cover	With rubber cover	With type G1 rubber cover	With rubber cover	Without rubber cover	With type G1 rubber cover
	D	_	_	φ 23	<i>∮</i> 23	φ 23	∮23	_	∮23	ø 23
Type (101)	Е	_	_	50	50	50	50	_	50	50
Type (101)	F	_	_	Abt. 74	Abt. 74	Abt. 77	Abt. 102	_	Abt. 82	Abt. 101
	G	_	_	Abt.3	Abt.3	Abt.3	Abt.3	_	Abt.3	Abt.3
	D	_	_	_	_	_	_	<i>∮</i> 30	_	_
Type (102A)	Е	_	_	-	_	_	_	68	_	_
(with rubber cover)	F	_	_	-	_	_	_	Abt. 127	_	_
	G	_	_	-	_	_	_	Abt. 1	_	_
	D	_	_	_	_	<i>∮</i> 16	<i>∮</i> 16	_	_	_
Turne (402)	Е	_	_	-	_	30	30	_	_	_
Type (103)	F	_	_	-	_	Abt. 57	Abt. 83	_	_	_
	G	_	_	-	_	Abt. 3	Abt. 3	_	_	_
	D	<i>∮</i> 19	φ 19	_	_	_	_	_	_	_
Type (104)	E	45	45	_	_	_	_	_	_	_
1,00 (10-1)	F	Abt. 57	Abt. 67	-	_	_	_	_	_	_
	G	Abt. 4	Abt. 4	-	_	_	_	_	_	_
	Α	_	_		_	φ 32	<i>∮</i> 32	φ 32	_	_
Type (201)	В	_	_	-	_	55	55			_
	С	_	_	_	_	Abt. 82		Abt. 132	_	_
	Α	_	_	_	_	φ 20	∮ 20	_	∮ 20	φ 20
Type (202)	В	_	_	_	_	37	37 —		37	37
	С	_	_	_	_	Abt. 58	Abt. 82	_	Abt. 63	Abt. 81
_	A	_	_	_	_	<i>∮</i> 23	φ 23	_	φ 23	φ23
Type (301)	В	_	_		_	55	55	_	55	55
	C	_	_			Abt. 73	Abt. 107	_	Abt. 78	Abt. 106
Type (302)	A	_	_	_	_	∮ 30	∮ 30 	_	∮ 30	∮ 30
Type (302)	В	_	_		_	55	55	_	55	55
	C	_	_	_		Abt. 73	Abt. 107	_	Abt. 78	Abt. 106
Tuno (202)	A	_	_			∮ 16	∮ 16	_		_
Type (303)	В	_	_			30	30	_		_
	C	4.40	440			Abt. 57	Abt. 83	_		_
Type (204)	A	∮ 18	∮ 18							_
Type (304)	В	26	26			_		_		_
	С	Abt. 38	Abt. 48		_	_	_	_		_





Dust Proof Rubber (Model 30JH, 50JC, 90JB series have a dust proof rubber as their standard version)













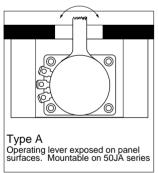


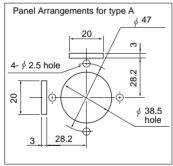


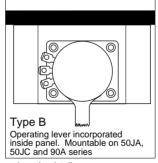


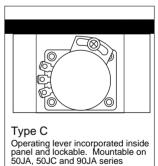
(Note) We are using a strong rubber materials against severe environmental conditions as our standard dust-proof rubber and however, in case of using in an atmosphere of oil or lower temperature, please consult us before ordering. When changing the dust proof rubber cover, some type of joystick controllers can not change it by yourselves and it requires to return us to do so. Please duly note this fact in your mind.

Potentiometer's "O" Position Adjusting Mechanism





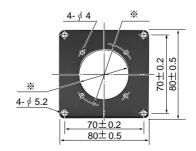




(Note) In case of with dust-proof rubber cover, the dimensions shall change and please ask us the details.

Sub-panel for Mounting

It is possible to supply each type of joystick controller with this sub-panel on request. (Thickness: 2mm)



Note: 1) The dimensions of mark " * "are determined by the joystick controllers to be mounted.

2) For mounting use of 90JA, L90JA, M90JA and 90JB, the outer dimension is \square 100 and inner dimension between 4Ø5.2 hole pitch is \square 90.



Standard and Special Specifications Available

As special combinations are not always available. please consult us before ordering.

Spe	ecifications/Model		30JB	30JE	30JH	30JL	L30JL	40JB	40JE	50JA	L50JA	50JC	60JB	90JA	L90JA	90JB	C90J	100JB	Remarks
	1-and 2- dimensional	0	0	_	_	_	_	0	_	0	0	0	0	0	0	0	0	_	
	coordinate type	X	0	0	_	_	_	0	0	0	0	0	0	0	0	0	0	_	
ation		I	0	0	_	0	0	0	0	0	0	0	0	0	0	0	0	_	
Opera		Q	0	0	_	_	_	0	0	0	0	0	0	0	0	0	0	0	
Lever Operation		L	_	_	_	_	_	_	_	0	0	0	0	0	0	0	0	_	
of o	3-dimensional coordinate type	z	_	_	_	_	_	_	_	0	0	_	_	_	-	_	0	_	
Directions	ocordinate type	Т	0	_	0	_	_	_	_	0	0	_	0	0	-	0	0	_	
Dire		R	_	_	_	_	_	_	_	0	0	_	_	_	-	-	_	_	
		U	0	0	_	_	_	_	_	0	0	_	0	0	-	0	0	note 15	
	Other dimensional coordinate type	s	_	_	_	_	_	_	_	0	0	0	_	0	0	0	0	_	
Sprin	g return device		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Dust-	-proof rubber		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	note 14
Micro	o-switch		_	O note 12	O note 12	note 2	_	note 10	_	note 3	note 3	note 3	note 4	note 3	O note 3	note 2	0	_	Number of switch to bemounted is subject to models.
Digita	al code switch		_	_	_	_	_	_	note 10	_	_	_	_	_	_	_	_	_	
Rota	ry-switch		_	_	_	_	_	_	_	note 5	0	O note 5	_	_	_	_	_	_	
Altera total	ation of potentiomete resistance value	er's	0	_	0	0	_	0	_	0	0	0	0	0	_	0	0	_	Standard is 10kΩ.
Interr of po	mediate tap tentiometer		0	_	_	0	_	0	_	0	0	0	0	0	_	0	0	_	Standard is current tap.(with blind zone of approx. 3°)
Cento	er position detecting h		_	_	_	_	_	_	_	note 3	note 3	note 6	O note 3	O note 3	O note 3	O note 7	0	_	Available for 2-dimensional coordinate type only.
Switch knob	ch incorporated inside	Э	O note 12	note 12	_	note 12	_	O note 8	O note 8	O note 8	note 8	note 9	O note 8	note 11	note 11	O note 11	0	_	Automatically return type.
Rock	er swtich incorporate e knob	ed	_	_	_	_	_	_	_	_	_	_	_	note 11	note 11	note 11	_	_	
-	panel for mounting		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	
Poter adjus	ntiometer's "O" positi sting mechanism	on	_	_	_	_	_	_	_	0	0	0	_	0	0	_	0	_	
Spec	ial knob shapes		0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	_	
Dete	nt mechanism		_	_	_	_	_	_	_	0	0	0	_	0	0	_	0	_	Max.7 positions available in each X and Y axis. Max.5 for L50JA.

2. Life expectancy: min. 100,000 operations under the ratings at 30V.D.C./100mA.

- 3. Life expectancy: min. 200,000 operations under the ratings at 125V.A.C./5A.

When the switch is under non-operating condition, the condition between terminals COM and NO is "ON" and when operating the condition between terminal COM and NC is

- Life expectancy: min. 100,000 operations under the ratings at 30V.D.C./100mA.

 No. of contacts: 3 contacts per 1 circuit, Rating 100V. A.C./200mA Life expectancy:min. 50,000 operations.

 With 1 pc. each micro-switch for X and Y axis under series connections. Rating 30V.D.C./100mA. Life expectancy: min. 100,000 operations.

 With 1 pc each micro-switch for X and Y axis under series connections. Rating 30V.D.C./100mA. Life expectancy: min. 100,000 operations.

 Rating 125V.A.C./3A. Life expectancy: min. 25,000 operations.

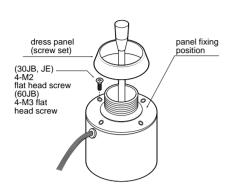
 Rating 125V.A.C/6A.Life expectancy: min. 25,000 operations.

 Rating 125V.A.C/6A.Life expectancy: min. 25,000 operations.

- Rating 12V.D.C./1mA Life expectancy: min. 1,000,000 operations.
 Rating 25V.A.C./10A Life expectancy: min. 300,000 operations.
 Rating 25V.A.C./10A Life expectancy: min. 300,000 operations.
 Rating 24 V.D.C./50mA Life expectancy: 1,000,000 operations.
 Please use to apply 0.15W or 5mA, whichever is bigger, to all switches mentioned in the above, When using the switch below the above values, there may be caused an interruption. If you require to use under such below values, please consult us before ordering.
- 14. We are using a rather stronger rubber material against environmental conditions as our dust-proof rubber cover and however, when you use it in an atmosphere of oil or lower temperature, please consult us before ordering. Please also note that, when changing the dust-proof rubber covers, some types of them can not change by yourselves, which means, in that case, we would kindly request you to return it to do so at our side.
- Seesaw type potentiometer used.
- 16. Please consult us for other special specifications except the above-mentioned

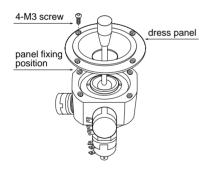
MOUNTING METHOD OF OUR JOYSTICK CONTROLLERS (How to mount each type of joystick controllers)

●Type 30JB, 30JE&60JB



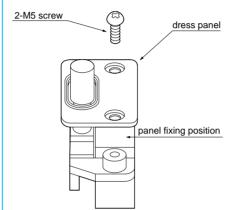
- ①Remove dress panel (screw set type) and then remove 4 screws from the body.
- ② Put the panel of your set to the position shown on the sketch and secure it with 4 screws.
- ③Fix the dress panel.

●Type 50JA&L50JA



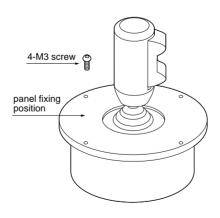
- ①Remove 4 screws from the body.
- ② Put the panel of your set to the position shown on the above sketch.
- 3 Secure the dress panel with 4 screws.

●Type 30JL&L30JL



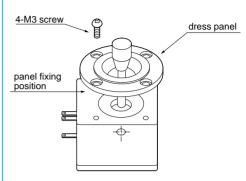
- ①Remove 2 screws from the dress panel.
- ②②Put the panel of your set to the position
 - shown on the above sketch.
- ③Secure the dress panel with 2 screws.

●Type 100JB



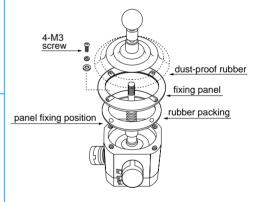
- ①Put the rear of your panel to the position shown on the above sketch.
- ②Secure with 4 screws attached.

●Type 40JB&40JE



- ①Remove 4 screws from the dress panel.
- ②Put the panel of your set to the position shown on the above sketch.
- 3 Secure the dress panel with 4 screws.

●Type 30JH,50JC,90JA,90JB&L90JA



- ①Turn up the dust-proof rubber and there appears fixing panel.
- ② Remove 4 screws from the fixing panel and then remove rubber packing.
- ③ Put the panel of your set to the position shown on the sketch and assemble the parts by opposite steps of abovementioned procedure.



Specially Ordered Joysticks

Joystick controllers can be supplied with various special specifications according to customers' request and the followings are a part of such special models. Multi-dimensional coordinate operating types other than 3-dimensional coordinate are available on request.



S50JAK-ZT-31R3PKnob part for operating *Z*axis with a built-in linearmotion potentiometer and with
a push-button switch.



S30JLK-XI -11R1GPWith special "T" shape knob with a push-button switch.



S50JAK-ZR-06R3GPSpecial knob for operating Z axis with 2 micro-switches and a push-button switch.



S65JHM-ZS-30R3PRound shape knob can only operate on Z axis.



S90JAM-YO-24R2GPRound shape knob with 2 push-button switches.



S50JAK-YO-09R2GWith push-button switch, encoders and gray colored rubber cover.



S90JAM-ZZ-36R3G With a linear-motion potentiometer for Z axis and special knob with 7 push-button switches.



S50JAK-ZZ-30GPSeesaw knob used for operating Z axis. The knob is processed with a solid plastic material.



S50JCK-XI-09GWith an encoder as well as over-drive gears.



S90JAM-YX-24R2GWith over-drive gears together with potentiometers.



S90JBM-YO-24R2GP 2 axes control. With 4 pushbutton switches in the hand grip.



\$150 JNK-Y\$-40Special operations by special shaped lever.